



PED 2014/68/EU  
Annex I 4.3  
AD 2000-W0

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COMPANY WITH  
MANAGEMENT SYSTEM  
CERTIFIED BY DNV GL

= ISO 9001 =  
= ISO 14001 =

COMPANY WITH  
SAFETY SYSTEM  
CERTIFIED BY DNV GL

= ISO 45001 =

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Inspection certificate SR EN 10204:2005/3.1  No. 2022-E-1220546/36 Date: 28.10.2022	Order No.  145	<b>TASTA</b> ARMATURA Sp. s r.l.	TASTA ARMATURA SP. ZOO 37-450 Stalowa Wola ul. Wladyslawa Grabskiego 38 VAT PL8650013543 Nr KRS 0000056442 Sąd Rejonowy, Rzeszów; POLAND
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Heat	931852	Material:	P265GH	Quantity	7
Material standard	EN 10217-5 : 2002				
Product Name	REDUCED TEES				
Norm or drawing	EN 10253-2/A : 2021				
Dimension	813X16/610X12,5				

1. Chemical composition %

Heat	Cx100	Mnx100	Si100	Sx100	Px100	Crx100	Nlx100	Cux100	Vx100	Mo100	Nbx100	Tix100	Alx100
931852	16	109	19	0,3	1,3	4,3	2,3	1,4	0,2	0,1	0,1	0,2	4,0

2. Mechanical properties

Orientation specimen L / T *		Yield point	Tensile strength	Elg.	Charpy V-notch impact test KV 0°C [ min 27J]	Hardness HB
		ReH N/mm2	Rm N/mm2	A [%]		
		min.	max.			
		265	410	23	Size of specimen 3[55X10X10]	
		-	570	-		
longitudinal		422	542	34,0		
transversal weld			562		78;80;78	126+164

\*L= longitudinal; T=transversal

Marking of the product: mark of the manufacturer " SF", standard, dimension, thickness, material and heat no

Other tests

Heat treatment: Normalised ; Checked marking surfaces and dimensions - with satisfactory results

SC SARA SRL, as Fittings Manufacturer, has a Quality Management System certified according to Pressure Equipment Directive 2014/68/EU ( PED ), Annex I, paragraph 4.3 by DNV GL (certificate no. AMMM000019A) and according to AD 2000 Merkblatt W0 / TRD 100 by TUV Rheinland - Notified Body no. 0035 (certificate no. 01 202 H/Q 13 7040).

SC SARA SRL as the manufacturer confirms that these products have been tested and meet the requirements from standards and contract.

QUALITY MANAGER,  
PHYSICIST ENG. OANA LAPTOIU



DRAWN BY,

QUALITY CONSULTANT ADELINA JARCAU

