



PED 2014/68/EU  
Annex 1 4.3  
AD 2000-W0

www.tuv.com  
ID 9105078925



COMPANY WITH  
MANAGEMENT SYSTEM  
CERTIFIED BY DNV GL  
= ISO 9001 =  
= ISO 14001 =

COMPANY WITH  
SAFETY SYSTEM  
CERTIFIED BY DNV GL  
= ISO 45001 =

Romania, Buzau, no.427, Transilvaniei str, tel:+40 751 276 780

Inspection certificate SR EN 10204:2005/3.1  No. 2022-E-1220546/35 Date: 28.10.2022	Order No.  145	<b>TASTA</b> ARMATURA SP. S.R.L.	TASTA ARMATURA SP. ZOO 37-450 Stalowa Wola ul. Wladyslawa Grabskiego 38 VAT PL8650013543 Nr KRS 0000056442 Sąd Rejonowy, Rzeszow; POLAND
-------------------------------------------------------------------------------------------------	----------------------	-------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------

Heat	931852	Material:	P265GH	Quantity	12
Material standard	EN 10217-5 : 2002				
Product Name	REDUCED TEES				
Norm or drawing	EN 10253-2/A : 2021				
Dimension	813X12,5/406,4X10				

1. Chemical composition %

Heat	Cx100	Mnx100	Si <sub>x</sub> 100	S <sub>x</sub> 100	P <sub>x</sub> 100	Cr <sub>x</sub> 100	Ni <sub>x</sub> 100	Cu <sub>x</sub> 100	V <sub>x</sub> 100	Mo <sub>x</sub> 100	Nb <sub>x</sub> 100	Ti <sub>x</sub> 100	Al <sub>x</sub> 100
931852	16	109	19	0,3	1,3	4,3	2,3	1,4	0,2	0,1	0,1	0,2	4,0

2. Mechanical properties

Orientation specimen L / T *		Yield point	Tensile strength	Eig.	Charpy V-notch impact test KV 0°C [ min 27J ]	Hardness HB
		ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A [%]		
		min.	max.			
longitudinal		265	410	23	Size of specimen 3[55X10X10]	
		-	570	-		
transversal weld		422	542	34,0	78;80;78	126+164
			562			

\*L= longitudinal; T=transversal

Marking of the product: mark of the manufacturer " SF", standard, dimension, thickness, material and heat no

Other tests

Heat treatment: Normalised ; Checked marking surfaces and dimensions - with satisfactory results

SC SARA SRL, as Fittings Manufacturer, has a Quality Management System certified according to Pressure Equipment Directive 2014/68/EU ( PED ), Annex I, paragraph 4.3 by DNV GL (certificate no. AMMM00019A) and according to AD 2000 Merkblatt W0 / TRD 100 by TUV Rheinland - Notified Body no. 0035 (certificate no. 01 202 H/Q 13 7040).

SC SARA SRL as the manufacturer confirms that these products have been tested and meet the requirements from standards and contract .

QUALITY MANAGER,

PHYSICIST ENG. OANA LAPTOIU

DRAWN BY,

QUALITY CONSULTANT ADELINA JARCAU

SC SARA SRL BUZAU  
Responsabil CTC

